QUALITY ASSURANCE INSPECTION

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Project: Ouzinkie Bulkhead OUZ 100801					Report No: 010					
Project Number: 091120					Date: March 31, 2012			s	hift: Day	
Consultant: PND Engineers, Inc. (907) 561-1011					Day of the Week: Saturday					
Bright Sun		Clear		Overcast X		ain	Snow		Other	
Below 0		0-32		32-50 X		0-65	65-80		80+	
Still 0-10 X		Mod 10-20		High 20+	Comments: Calm					
TIDE (ft) High 8:17 AM +7.0'			Low 3:32 PM +1.5'		Comments: No waves					
Name of Contractor		Supervisors			Mar	<u>Manual</u>		Remarks		
West Construction (West)		2			6					
Name (first and last)		Title/Employer			Phone No.			Remarks		
Jim McHone		Superintendent, West			907-680-2289					
Dan Clarion		Mayor, City of Ouzinkie			907-	-680-2209				
	Bright Sun Below 0 Still 0-10 High 8:17 A	Bright Sun Below 0 Still 0-10 X High 8:17 AM +7.	Bright Sun Clear Below 0 0-32 Still 0-10 X Mod 10- High 8:17 AM +7.0' Ctor Supervisor n (West) 2 Title/Emp Superintence	### Price of the image of the i	### Price of the image of the i	Date	Date: March 31, 20	Date: March 31, 2012	Date: March 31, 2012 S	Date: March 31, 2012 Shift: Day

FIELD ACTIVITIES

Work started at 7AM. The holes around the first two bollards were filled up to about +16' elevation with lifts compacted with the roller compactor. The piles were also filled. West's pile crew constructed a shed from two containers around the first bollard and cut it off at +21 elevation. The cap plate and bitt were welded on, the pile was sandblasted, and spray metalizing was applied. Metalizing was sprayed over the entire area (top 4 feet of pile) in at least 10 layers. The second bollard was cut off and the cap plate and bitt welded.

The weld crew continued fabrication of the bollards. Bollard four was completed with the base plate welded.

The excavator removed enough fill at the SW corner of the dock to install the the third bollard at the end of the face beam. The bollard was placed, but the holes for the bitt were not cut ahead of time so that the orientation of the pile did not matter. The excavator placed fill up to about 8 feet from the top of the hole, compacting with repeated impacts from the excavator bucket. The hole for the fourth bollard was dug and the fill process repeated.

Equipment:

American 9260 125 ton crawler crane, West Robert L West barge, West Hitachi ZX650 long arm excavator, West Volvo L180C loader, West Ingersoll Rand VR-843C zoom boom, West ICE 42S Diesel Pile Hammer, West ICE 416 Vibratory Hammer, West Ingersoll Rand SD-160DX compactor, West Caterpillar D5X bulldozer, West

PHOTOS TAKEN

CONSTRUCTION OBSERVER	Colin Kuester	DATE	3/31/2012
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Photograph No. 1

Description:

The second bollard with fill and ramp for roller compactor to get into the hole.



Photograph No. 2

Description:

The shed built around the first bollard, welding in process.



Photograph No. 3

Description:

Bollard with fill inside.







Photograph No. 4

Description:

First bollard with welds and sandblasting complete.



Photograph No. 5

Description:

First bollard with spray metalizing nearly complete.



Photograph No. 6

Description:

Beginning the hole for the third bollard.







Photograph No. 7

Description:

Compacting around the third bollard with the excavator bucket.



Photograph No. 8

Description:

Both SW corner bollards in place.



Photograph No. 9

Description:

The first bollard complete with coating.



